

DART
AEROSPACE
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBT18034-1
Job Sheet 170418
[Barcode]

Part No: RBT18034-1 Job Qty: 8 ea



Part Weight: 0 lbs
Job Created: 1/16/18
Due Date: 1/26/18
Type: Stock
Note: DWG RBT18034 Rev 3 IPP Rev A 17.12.12 New Issue DP Verify DD
Ship Via:
Status: Scheduled
Job Tracking No:
Created By: Marie Lajeunesse
Description:
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run Hrs	Workcenter/Supplier	
						Standard	Lead Time
90	Start up Operation	8 Ea	1/25/18	0.00	0.00	Start Up Machining-2	Sign-off
105	Band saw	8 pcs	1/25/18	0.00	0.80	Band saw1	5 C. 2
110	Mill Conv	8 pcs	1/26/18	0.00	2.00	Mill Conv 2	5 C. 2
120	QC	8 pcs	1/26/18	0.00	0.00	QC2 Machining-4	5 C. 2 18-02-18
130	QC	8 pcs	1/26/18	0.00	0.00	QC8 Machining-4	5 C. 2 18-02-17
140	Packaging	8 pcs	1/26/18	0.00	0.00	Packaging3-1	5 C. 2 18-02-17
150	QC21-SA	8 Ea	1/26/18	0.00	0.00	QC21	5 C. 2 18-02-17

Part Op 105 - Cut to length 14.0"
Descriptions: 110 - 1-Machine as per DWG. DWG REV: Use DT10362 machining aid. 2-Debur

Job Allocations

Operation 90-Start up Operation Component Part KUR BW100 Required 9 Inventory 0 Allocated 0 Std Qty 0

Part Specifications

Specifications could not be found.



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www.dartaerospace.com

Container No: S042624



Part: RBT18034-1

Serial No/Batch: S042624

Revision: RBT18034

Inspector:

Date: 02/15/18 11:30 AM

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

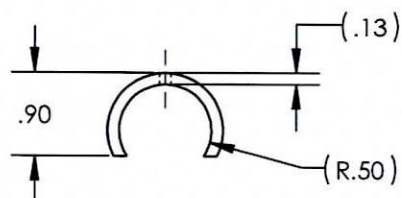
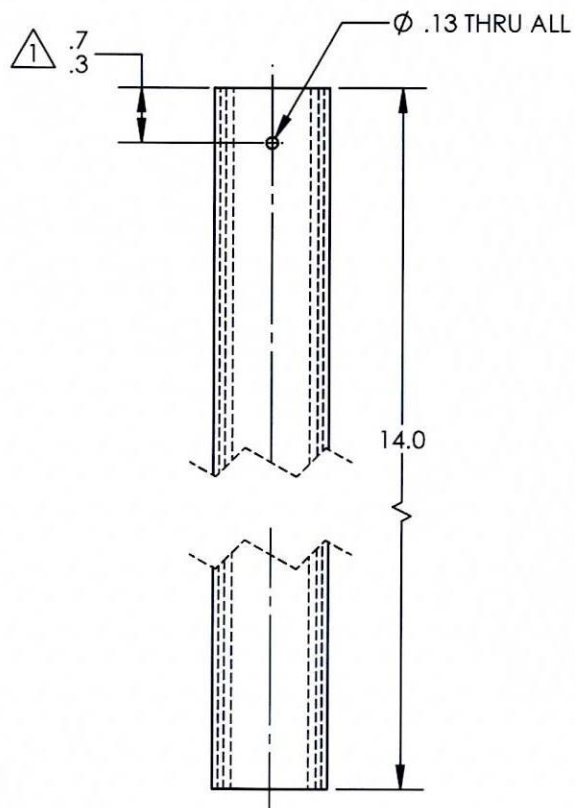
QA Closed: _____ Date: _____

Work Order update only ☐

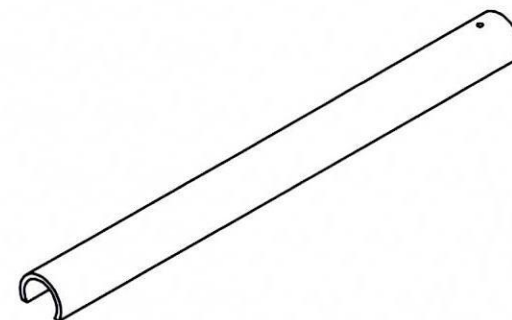
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER :			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0279	-1 CH'D DIM WAS .38 IS .6, ADDED NOTE Δ	1/12/2017	RJC	JAG
3	17-0162	-1 CH'D DIM WAS .6 IS .3-.7.	6/23/2017	DPD	JAG



(-1)
HOSE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170418415
1801-16

NOTE:

Δ DRILL HOLE BETWEEN TWO RIBS.

DART AEROSPACE	
TITLE MAIN ROTOR PITCH LINK PROTECTORS	
DWG NO. RBT18034-1	REV 3
MAT'L PVC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
FINISH	.XX $\pm$.03 ANGLES $\pm$ 1°
SPEC	.X $\pm$.1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 407
SCALE 1:2	DATE 8/22/2016
SHEET 2 OF 2	